Department of Mechanical Engineering Indian Institute of Engineering Science and Technology, Shibpur Howrah 711 103 INDIA (www.iiests.com)



Howran 711	103 INDIA (www.iiests.com)
Sl. No.	Name of Work with details
1	Density Meter (Electronic Precision Balance with Density Measuring Setup) – 01 (one) no.
	Make: Contech Instruments Ltd, India or equivalent company
	Technical Specification:
	Capacity: Upto 50 gm, Accuracy: 0.001 gm
2	Geared Type Drilling Machine with Variable Speed Attachment – 01 (one) no.
	Technical Specification:
	Max. dist. between spindle nose to working table: 660 mm
	Drilling capacity: 1/2" (~13 mm),
	Drive type: Gear drive Motor Power: 1.5Hp [3 phase, 440 V]
	[Special attachment: frequency controller: 0 to 1440 rpm, digital rpm indicator]
	[Special attachment. frequency controller. 0 to 1440 lpin, digital lpin mulcator]
	Essential Accessories:
	Drilling chuck with holder -2 nos.
	Twist Drill bit set (HSS): 1/16", 5/64", 3/32", 7/64", 1/8", 9/64", 5/32", 11/64", 3/16", 1/4"
3	Hot Air Drier / Electric Heat Gun – 01 (one) no.
	Make: Philips, India
	Technical Specification:
	Power: 500W
4	Metallographic Polishing Machine Double Disc Type – 01 (one) no.
	Technical Specification:
	Speed: 200-1200 rpm (Infinitely variable)
	2 Independent ¹ / ₄ hp motor
	Capable of Rough grinding to fine
	Disc type: 200mm (8") dia gunmetal/ Brass polishing lapping plates (disc.)
	Purpose: Grinding and polishing of hard ceramics and metals
	Essential Accessories:
	1. Emery papers (fine) grades: 1/0, 3/0& 5/0 one dozen each
	2. Silicon carbide water proof papers Grades: 220, 400, 600, 800, 1000, 1200 one
	dozen each
	3. Polishing cloth
	Sylvyt cloth special 6 nos
	Velvet cloth 12 nos
	4. Polishing powders (SiC): 220,400 2 kg each and 600, 800, 1000, 1200 1 kg each
	5. Diamond paste (for fine grinding and polishing) 5 gm syringe: 1, 3micron, 3
	(Three) syringe each and 6 micron 5 (five) syringe
	6. Lubricant for diamond paste (in 200ml. Aerosol package): 2 pcs
	7. Cold Setting Materials consists for metallurgical sample mounting-white colour:
	400gm powder and 400gm liquid, 1 set
1	

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5	Outside Micrometer Analogue Type – 02 (two) nos. Make: Mitutoyo, Japan
	Technical Specification: Measuring range: 0-25 mm, Quantity: 01 Measuring range: 25-50 mm, Quantity: 01
6	Ultrasonic Bath Sonicator (Cleaner) – 01 (one) no. Technical Specification:
	Capacity: 3.5 liters, Digital timer:15 min, Power: 100W]
7	Vernier Calliper Analogue Type with Fine Adjustment (Make: Mitutoyo, Japan) – 01 (one)
	no.
	Make: Mitutoyo, Japan
	Technical Specification:
	Measuring range: 200 mm

Earnest Money Deposit (minimum 2% of the estimated cost) in favor of "Registrar, IIEST,

Shibpur" payable at Kolkata.

Clarification needed on Mr. Ayan Pramanick

Bidding Documents may be inquired to

Mobile: 9432372216 / 8777489008

Prof. Partha Pratim Dey Mobile: 9330965313,